

Data ID		TAPS		Report Title				Used Tool (Conventional)	
General Information	Secrecy of Data	Customer Information		Machine and Holder		Work Piece			
	Date Created	Entered by	Customer Nr		M/C Maker		Process		
			Customer		M/C Desc.		Thread Limit		
	Current Status	Verified by			Machine Type		Material Std.		
			Industry		Spindle KW		Material Type		
Last Edited	Edited by	Operator		Spindle Size		Material Desc.			
		Country		Holder Type		Hardness			
	Conventional	Test 1	Test 2	Test 3	Test 4	Work Piece Desc.			
Cutting Conditions	Manufacturer							Used Tool (Test 1)	
	Tool Name								
	Size								
	Chamfer Length								
	Tap Limit								
	Tool Material								
	EDP								
	Coating								
	Number of Flutes								
	ENTER Vc (m/min)								
	ENTER n (min-1)								
	BACK Vc (m/min)								
	BACK n (min-1)								
	Thread Length								
	Drill Maker								
Hole Dia.(mm)									
Hole Depth (mm)									
Blind / Through									
Coolant									
Coolant Dilution									
Coolant BAR									
Criteria									
Time or Cut Dist.									
Decision									
Formed Minor dia.									
Notes	Issue to Resolve								
	OSG Proposal								
	Results								
	Advice 1								
Advice 2									
Request Management: Test & Tools	Customer Request	Target for positive test result?	Approved / Not Approved	Test Result				Used Tool (Test 3)	
								Used Tool (Test 4)	